

**WELDER APPROVAL CERTIFICATE  
ACCORDING TO UNI EN 287-1:2007**



No. **10TA00036PO5**

Designation	UNI EN 287-1 135 P BW 1.1 S t1.5 PA ss nb		
Welder	PROCACCINI FRANCESCO		
Born in	BENEVENTO (BN)	on	05/04/1984
Identification	PRCFNC84D05A783X	Method of Identification	C.F. Stamp No. PF
Employed by	M. & G. METALMECCANICA S.A.S.-TORRECUSO (BN)		

WPS used by welder during welding of test coupon: 03/010

Job knowledge: not tested

Welding variables	Test piece	Range of approval
Welding process	135	135; 138 (M)
Plate or pipe	P	Plates and pipes
Joint type	BW	Butt and fillet
Material group(s) CR ISO 15608	1.1	1.1, 1.2, 1.4
Welding consumables	Solid wire	Solid wire/electrode core: M
Shielding gases	ISO 14175 M21	All active
Material thickness (mm)	1.5	1.5 to 3
Pipe outside diameter (mm)	N.A.	150 and over
Welding position(s)	PA	PA, PB
Weld details	ss nb	ss nb, ss mb, bs FW sl/ml

Type of test							
Visual	Accepted	Radiographic	Accepted	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Accepted	Fracture	Not tested	Bend	Accepted		

This certificate is valid until

**March 2012**

Issued at

**GENOVA**

on

**16 June 2010**

This certificate consist of 2 pages

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Form INDSALS Cor EE 04/07

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