

**WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN 287-1:2007**



No. **10TA00036PO4**

Designation	UNI EN 287-1 135 P FW 1.1 S t10 PB ml		
Welder	PROCACCINI FRANCESCO		
Born in	BENEVENTO (BN)	on	05/04/1984
Identification	PRCFNC84D05A783X	Method of Identification	C.F. Stamp No. PF
Employed by	M. & G. METALMECCANICA S.A.S.-TORRECUSO (BN)		

WPS used by welder during welding of test coupon: **02/010**

Job knowledge: **not tested**

Welding variables	Test piece	Range of approval
Welding process	135	135; 138 (M)
Plate or pipe	P	Plates and pipes
Joint type	FW	Fillet
Material group(s) CR ISO 16608	1.1	1.1, 1.2, 1.4
Welding consumables	Solid wire	Solid wire/electrode core: M
Shielding gases	ISO 14175 M21	All active
Material thickness (mm)	10	3 and over
Pipe outside diameter (mm)	N.A.	150 and over
Welding position(s)	PB	PA, PB
Weld details	ml	sl,ml

Type of test							
Visual	Accepted	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Accepted	Fracture	Not tested	Bend	Not tested		

This certificate is valid until

March 2012

Issued at

GENOVA

on

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 ISO 14001:2004
 UNI EN ISO
 9001:2008
 UNI EN ISO
 14001:2004
 CE, N° 159/C

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