

**WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN 287-1:2007**



No. **10TA00036PO7**

Designation	UNI EN 287-1 135 P FW 1.1 S t1.5 PB sl		
Welder	GOGLIA NICOLINO		
Born in	BENEVENTO (BN)	on	20/05/1968
Identification	GGLNLN68E20A783S	Method of Identification	C.F. Stamp No. GN
Employed by	M. & G. METALMECCANICA S.A.S.-TORRECUSO (BN)		

WPS used by welder during welding of test coupon: **04/010**

Job knowledge: **not tested**

Welding variables	Test piece	Range of approval
Welding process	135	135; 136 (M)
Plate or pipe	P	Plates and pipes
Joint type	FW	Fillet
Material group(s) CR ISO 15608	1.1	1.1, 1.2, 1.4
Welding consumables	Solid wire	Solid wire/electrode core: M
Shielding gases	ISO 14175 M21	All active
Material thickness (mm)	1.5	1.5 to 3
Pipe outside diameter (mm)	N.A.	150 and over
Welding position(s)	PB	PA, PB
Weld details	sl	sl

Type of test							
Visual	Accepted	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Accepted	Fracture	Not tested	Bend	Not tested		

This certificate is valid until

March 2012

Issued at

GENOVA

on

16 June 2010

This certificate consist of 2 pages.

Il contenuto del presente documento costituisce materiale riservato e soggetto a copyright.

Form INC5AL3-Car-EE-04/07

Luca Maffia

RINA Services S.p.A.
Via Corsica 12 - 16128 Genova

SINCERT

ACCREDITED INSTITUTION

ISO 9001
ISO 14001
ISO 15189
EN 45001
EN 45002
EN 45003

Member only: accordi di Mutuo riconoscimento EA e IAF
Signatory of EA and IAF Mutual Recognition Agreements



Certific. Contr. 2010/022654/Gen/13/0014 P. 11/06/10 20/5/10