

WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN 287-1:2007



No. **10TA00036P06**

Designation	UNI EN 287-1 135 P BW 1.1 S t1.5 PA ss nb		
Welder	GOGLIA NICOLINO		
Born in	BENEVENTO (BN)	on	20/05/1968
Identification	GGLNLN68E20A783S	Method of Identification	C.F. Stamp No. GN
Employed by	M. & G. METALMECCANICA S.A.S.-TORRECUSO (BN)		

WPS used by welder during welding of test coupon: **03/010**

Job knowledge: **not tested**

Welding variables	Test piece	Range of approval
Welding process	135	135; 136 (M)
Plate or pipe	P	Plates and pipes
Joint type	BW	Butt and fillet
Material group(s) CR ISO 15608	1.1	1.1, 1.2, 1.4
Welding consumables	Solid wire	Solid wire/electrode core: M
Shielding gases	ISO 14175 M21	All active
Material thickness (mm)	1.5	1.5 to 3
Pipe outside diameter (mm)	N.A.	150 and over
Welding position(s)	PA	PA, PB
Weld details	ss nb	ss nb,ss mb,bs FW sl/ml

Type of test							
Visual	Accepted	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Accepted	Fracture	Not tested	Bend	Not tested		

This certificate is valid until:

March 2012

Issued at

GENOVA

on

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