

**WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN 287-1:2007**



No. **10TA00036PO3**

Designation	UNI EN 287-1 135 P FW 1.1 S t10 PB ml		
Welder	GOGLIA NICOLINO		
Born in	BENEVENTO (BN)	on	20/05/1968
Identification	GGLNLN68E20A783S	Method of Identification	C.F. Stamp No. GN
Employed by	M. & G. METALMECCANICA S.A.S.-TORRECUSO (BN)		

WPS used by welder during welding of test coupon: **02/010**

Job knowledge: **not tested**

Welding variables	Test piece	Range of approval
Welding process	135	135; 136 (M)
Plate or pipe	P	Plates and pipes
Joint type	FW	Fillet
Material group(s) CR ISO 15608	1.1	1.1, 1.2, 1.4
Welding consumables	Solid wire	Solid wire/electrode core: M
Shielding gases	ISO 14175 M21	All active
Material thickness (mm)	10	3 and over
Pipe outside diameter (mm)	N.A.	150 and over
Welding position(s)	PB	PA, PB
Weld details	ml	sl,ml

Type of test							
Visual	Accepted	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Accepted	Bend	Not tested		

This certificate is valid until	March 2012		
Issued at	GENOVA	on	16 June 2010

This certificate consists of 2 pages

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